

Dear Authors,

Thank you for your interest in the 20th Global Congress on Manufacturing and Management (**GCMC 2026**). We are pleased to welcome your contribution to this international event!

Please download and follow these essential guidelines when preparing your paper for GCMC 2026:

I. Content and recommended paper structure

1. **The abstract** should be 150–250 words and should clearly state the research objective, approach, original contribution or novelty, practical relevance and principal findings. It must accurately reflect the content of the paper.
2. Choose **keywords** that support discoverability and do not simply repeat the principal words or phrases used in the title.
3. Unless the nature of the study requires a different arrangement, authors are encouraged to use the following structure: 1 Introduction, 2 Literature Review, 3 Research Methodology, 4 Results and Discussion, 5 Conclusions, and 6 Acknowledgements, where applicable.
 - **Introduction.** Introduce the problem in a broader scientific or industrial context, explain why it matters, and state the purpose, scope and expected contribution of the study. Research questions or hypotheses should be included where relevant. The section should be accessible to readers from related disciplines.
 - **Literature Review.** Summarise the state of the art relevant to the paper and identify the research gap addressed by the study. Cite key sources critically and relate them directly to the research problem. Recent peer-reviewed literature is strongly encouraged, particularly material indexed in Scopus or Web of Science. A reference list of approximately 15–25 sources is recommended, depending on the type and scope of the paper.
 - **Research Methodology.** Describe the research design, data, procedures, analytical methods and tools in sufficient detail for readers to understand and evaluate the study. New methods or protocols should be explained clearly. For established methods, provide appropriate references. State the name and version of software used; where relevant, indicate the availability of code, data or models.
 - **Results and Discussion.** Present the results in a clear and logically ordered manner. Interpret the findings in relation to the stated objectives, research questions or hypotheses, and compare them with relevant prior work. Discuss the scientific and practical implications of the results, as well as the study's limitations. Directions for further research may be noted where appropriate.
 - **Conclusions.** Provide a concise synthesis of the principal findings and the contribution of the study. Conclusions must be supported by the results presented in the paper. Where appropriate, state the implications for research or practice and possible next steps.
 - **Acknowledgements.** Include this section only when necessary. It may acknowledge financial support, grants, institutional assistance, technical help or other contributions that supported the research. This section must be omitted from the blind-review version and added only to the final accepted manuscript.

II. Submission, Review Process and Manuscript Formatting

1. All papers must comply with the Springer guidelines ([paper template](#)). The paper template is available at the conference website: <https://gcmc.pwr.edu.pl/>

20th Global Congress on Manufacturing and Management (GCOMM 2026)
– Instructions for Authors

2. All abstracts and full papers must be submitted **through the EasyChair submission system**. The EasyChair link is available on the GCOMM 2026 website: <https://gcomm.pwr.edu.pl/>
3. **The manuscript length** must be between **12 and 15 pages**, including figures, tables, acknowledgements and references.
4. For peer review, the first version of the full paper must be submitted as **a blind manuscript**. Do not include author names, affiliations, acknowledgements, funding details, self-identifying references, or other information that could reveal the authors' identities.
5. After acceptance, the final version must include complete and accurate author details. The title, abstract, author names, affiliations and author order entered in EasyChair must match the final manuscript.
6. Use Title Case for the paper title. Do not include academic titles, degrees or job positions next to author names.
7. A paper may have **a maximum of five authors**.
8. Please provide **one corresponding author**.
9. Define abbreviations at first use and use internationally recognised SI units and symbols where applicable.
10. **All figures and tables must be cited in the text**, numbered consecutively and supplied with informative captions.
11. Use the numerical reference style required by the Springer template, with citations in square brackets and references listed in the order of first appearance. Include a DOI for each reference whenever available.
12. Use recent, relevant and reliable scholarly sources. Avoid reference lists that contain citations not discussed in the manuscript or that do not contribute to the argument.
13. **Self-citations** are permitted only where substantively justified and should not exceed 15% of the reference list.
14. All submissions will be screened for **similarity using iThenticate**. Manuscripts showing an unacceptable level of overlap or evidence of plagiarism will not proceed to publication.
15. Authors are responsible for ensuring that the manuscript **is written in clear academic English**. Professional language editing is strongly recommended before submission.
16. Authors are encouraged to provide **ORCID iDs for all co-authors** in the final manuscript.

*Questions? Please contact the GCOMM 2026 Organizing Committee at
gcomm@pwr.edu.pl or anna.burduk@pwr.edu.pl*